



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-27

Job Sheet 179891



Part No: C10-27

Job Qty: 1 ea

Part Name: Cage Weldment



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C10-27 Rev 9 IPP REV A RQ 17.09.05 VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/31/18	0.00	0.00	Start Up Large Fab-1		EL
100	Large Fab	1 pcs		7/31/18	0.00	0.00	Large Fab 3		EL
120	QC	1 pcs		7/31/18	0.00	0.00	QC9		AD 18-08-18
140	Powdercoat	1 pcs		7/31/18	0.00	0.00	Powdercoat6		AD 18-08-12
160	QC	1 pcs		7/31/18	0.00	0.00	QC3		AD 18-08-21
180	Packaging	1 pcs		7/31/18	0.00	0.00	Packaging3-1		AD 18-08-21
200	QC21-SA	1 Ea		7/31/18	0.00	0.00	QC21		AD 18-08-21

Part Op 100 - US WELD FIXTURE C-10

Descriptions: 140 - START TIME: 9:15 PM OVEN TEMPERATURE: 320°F FINISH TIME: 9:42 PM SA- Alain

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C10-27-1	Lifting Plate	2 Ea (2 ea)	90-Start up Operation	5093961
C10-27-10	Side Loop Wrap Around	2 Ea (2 ea)	90-Start up Operation	5102110
C10-27-2	Cage Reinforcement	2 Ea (2 ea)	90-Start up Operation	5077993
C10-27-3	Front Guard Plate	1 Ea (1 ea)	90-Start up Operation	5084785
C10-27-4-1	Top Ring	2 Ea (2 ea)	90-Start up Operation	5101905
C10-27-8	Bumper Plate	1 Ea (1 ea)	90-Start up Operation	5084785
C10-27-9	Space Bar Wrap Around	2 Ea (2 ea)	90-Start up Operation	5102186

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C10-27-1	2	3	0
	C10-27-10	2	2	0
	C10-27-2	2	8	0
	C10-27-3	1	0	0
	C10-27-4-1	2	2	0
	C10-27-8	1	0	0
	C10-27-9	2	2	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S102779



Part: C10-27

Job No: 179891

Serial No/Batch: S102779

Revision: 9

Inspector:

Exp Date:

Instructions:

Date: 08/16/18

ations

not be found.

Plex 6/25/18 2:25 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					